

FIG.1

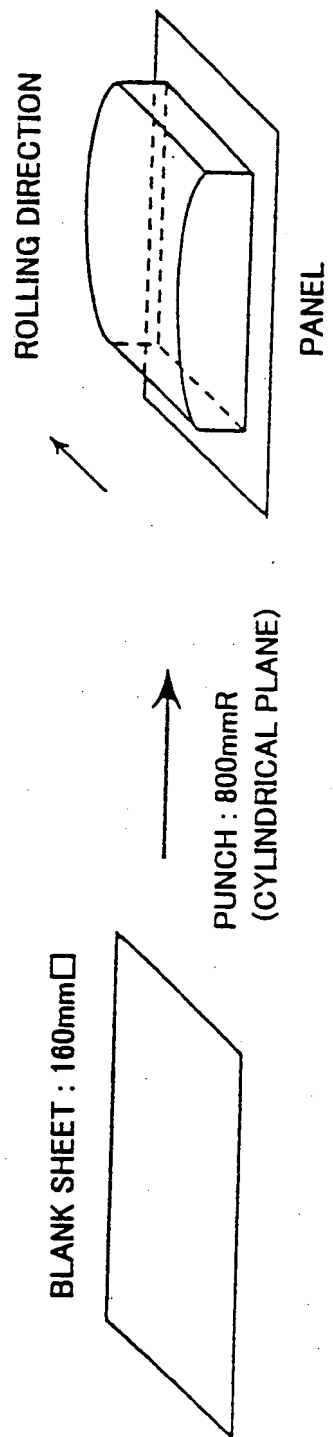
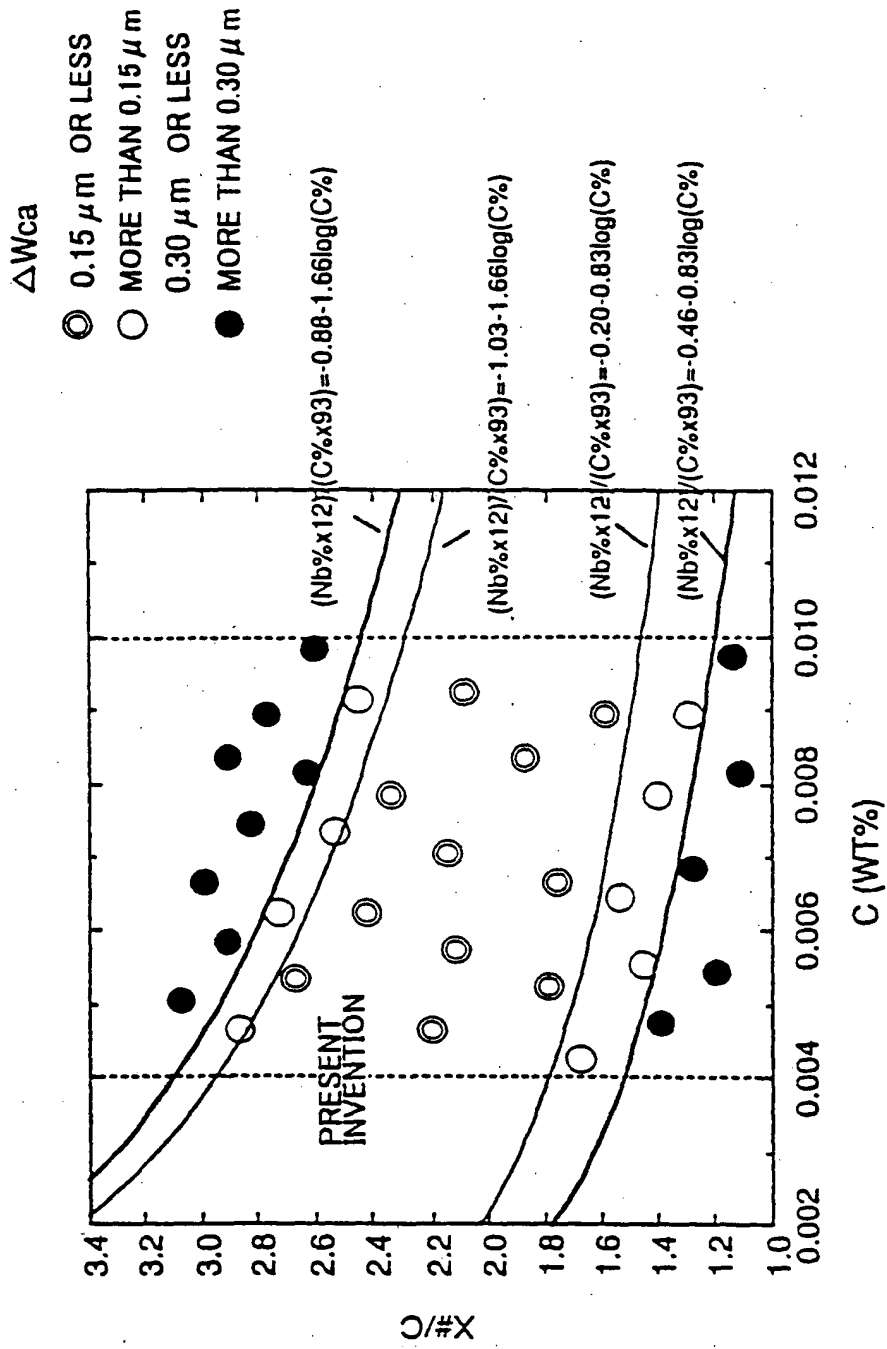
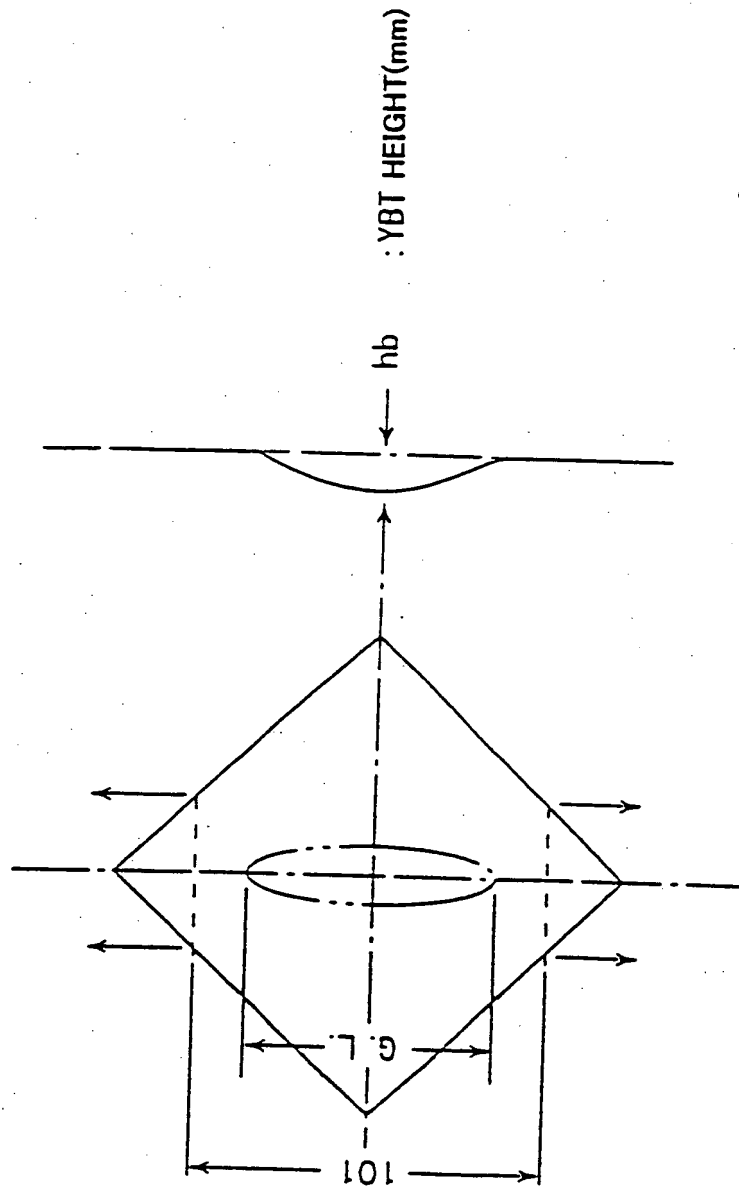


FIG.2



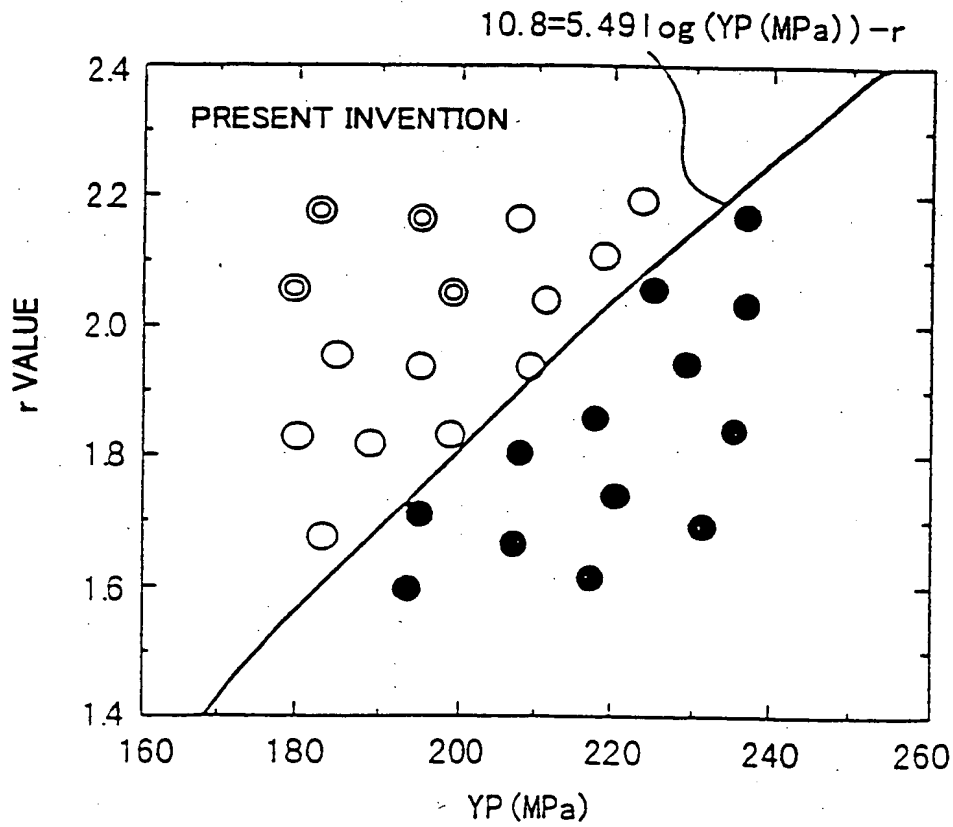
$$X\# = (Nb\% \times 12) / (C\% \times 93)$$

FIG.3



G. L. 75mm
 λ (TENSILE STRAIN) : 1%

FIG.4



YBT (mm)

- ◎ LESS THAN 1.00
- 1.00~1.50 (JSC270F)
- MORE THAN 1.50

FIG.5

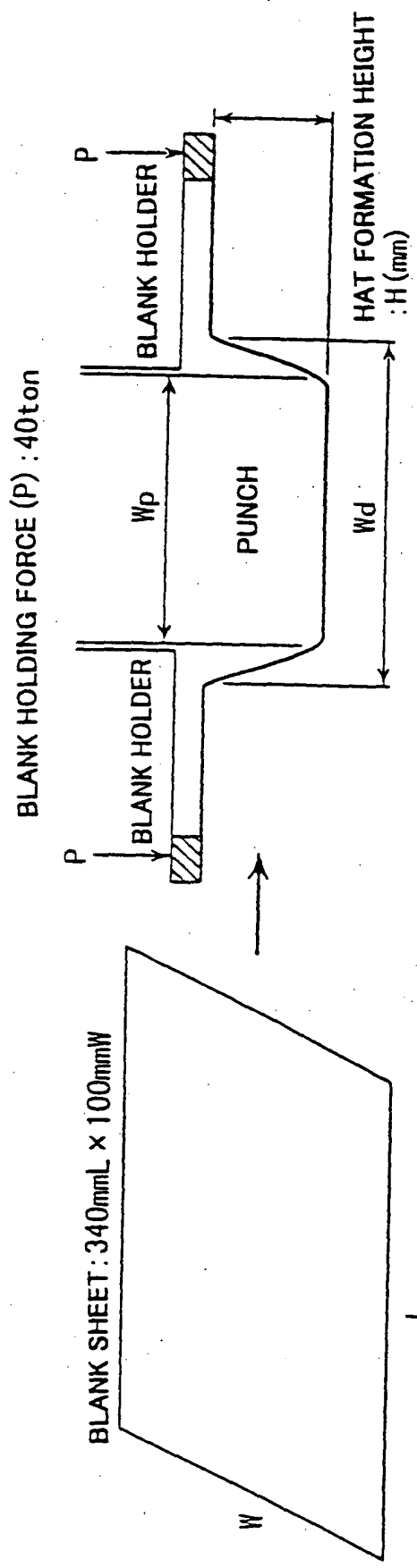
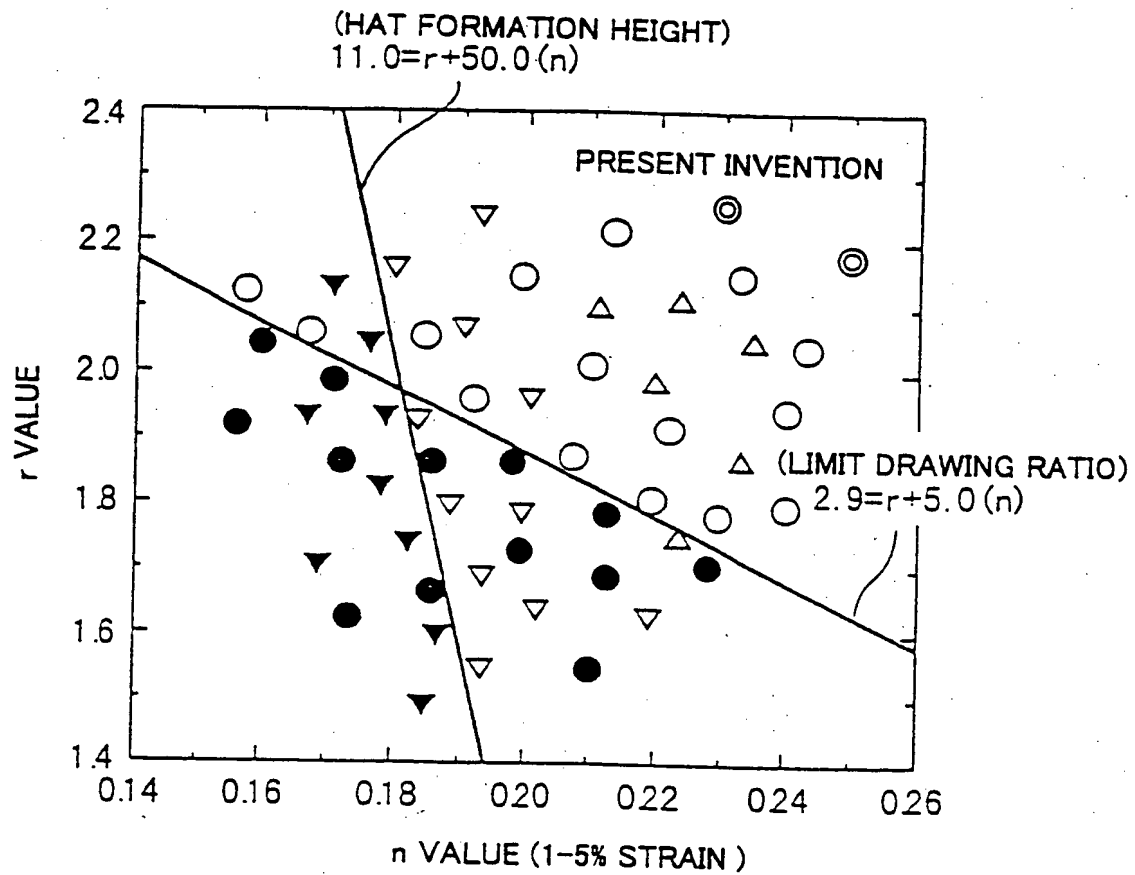


FIG.6



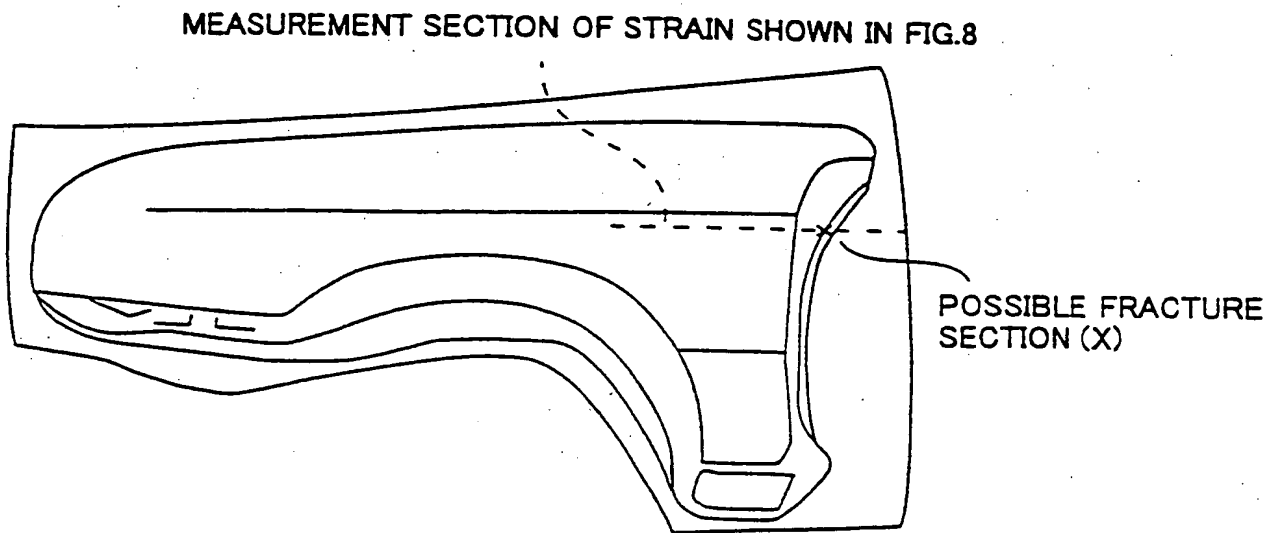
HAT FORMATION HEIGHT : H (mm)

 Δ MORE THAN 36.0 ∇ 33.0~36.0
(JSC270F) \blacktriangledown LESS THAN 33.0

LIMIT DRAWING RATIO : LDR

 \odot MORE THAN 2.20 \circ 2.15~2.19
(JSC270F) \bullet LESS THAN 2.15

FIG.7



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FIG.8

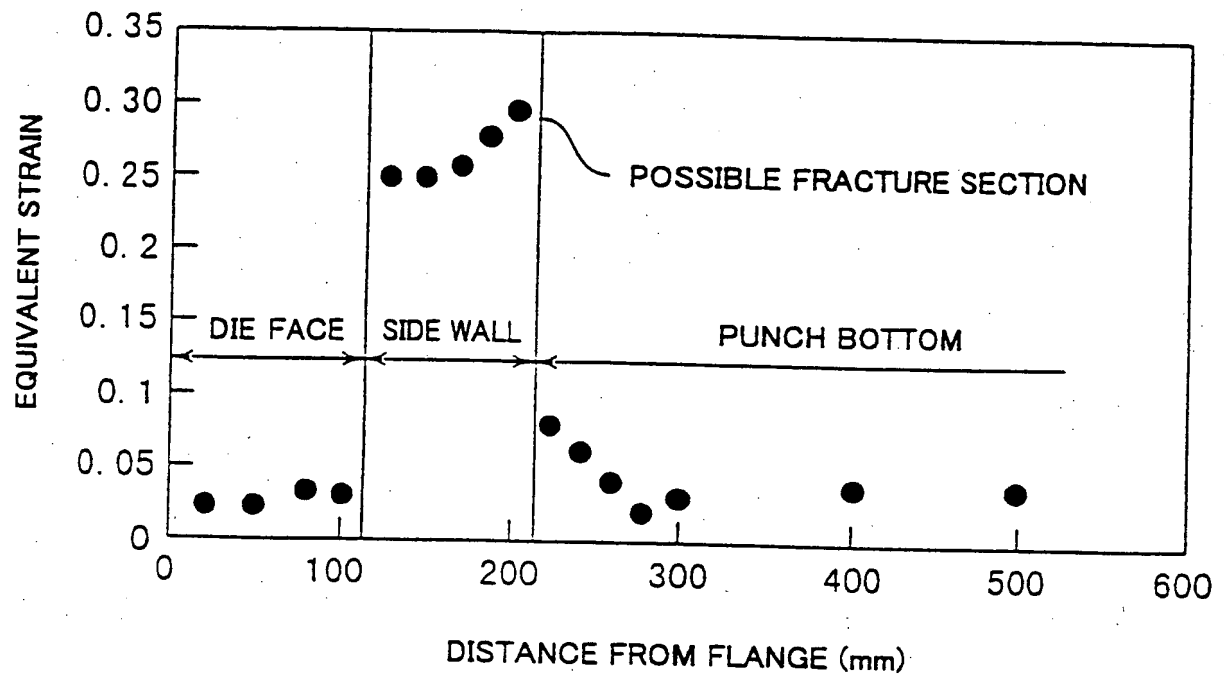
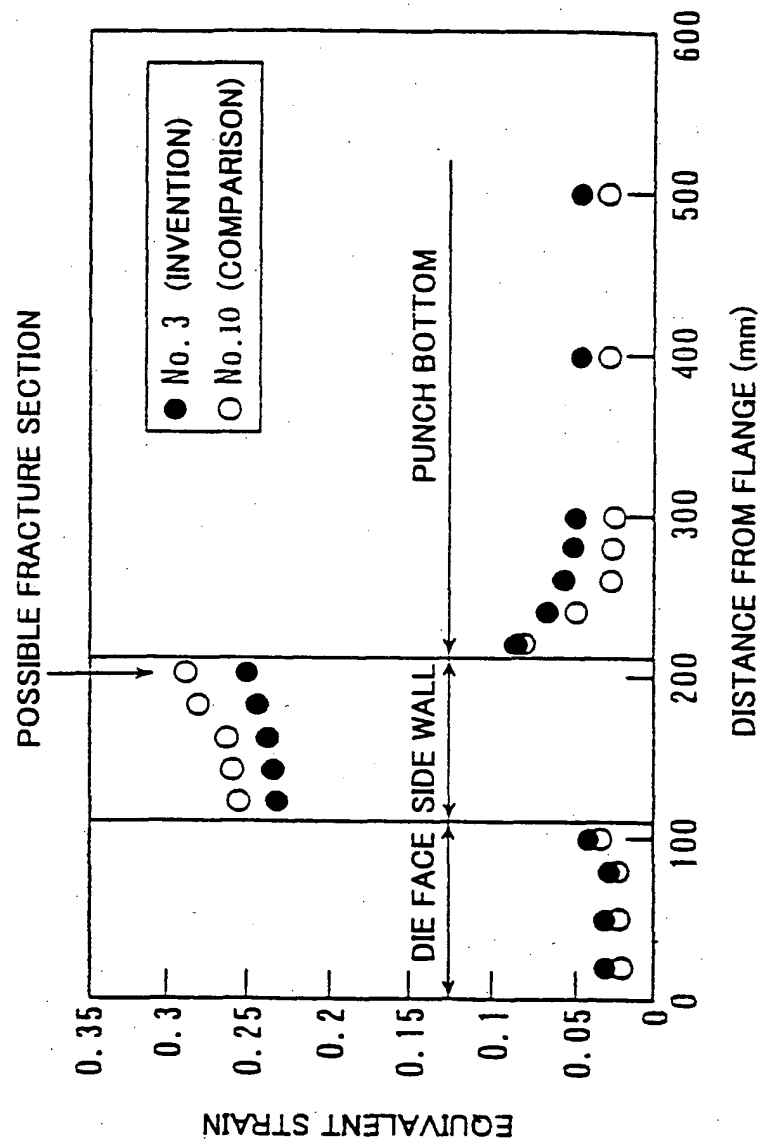


FIG.9



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FIG.10

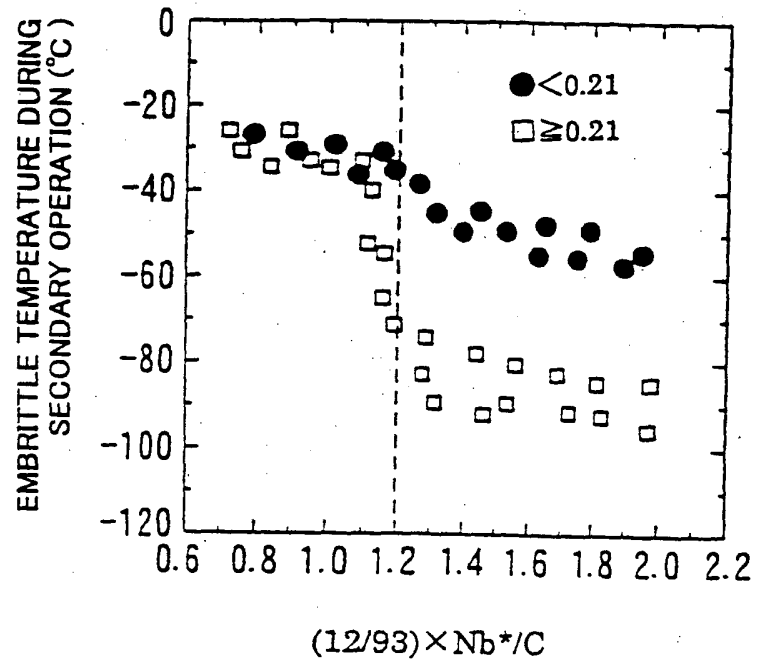


FIG.11

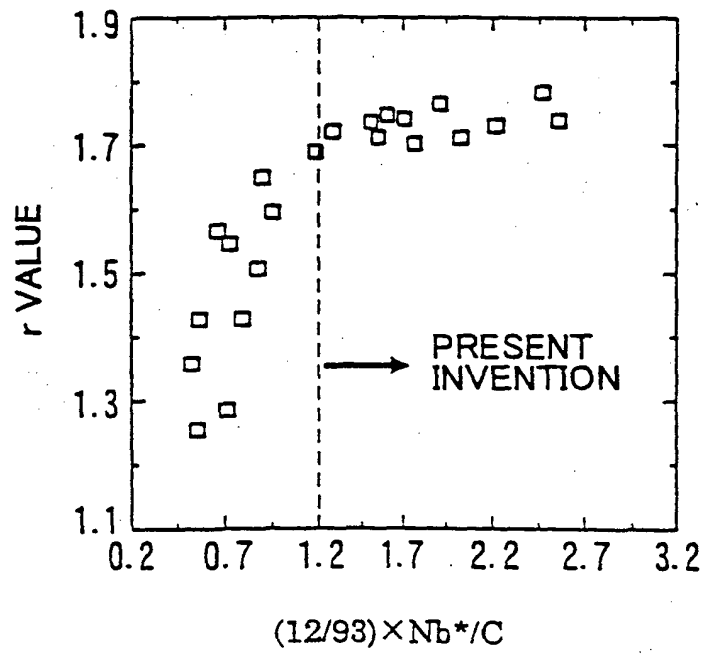


FIG.12

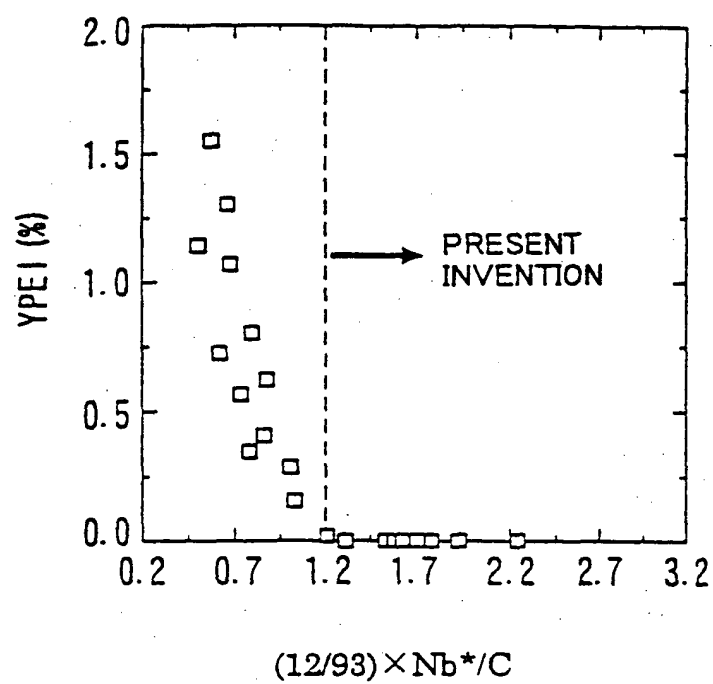


FIG.13

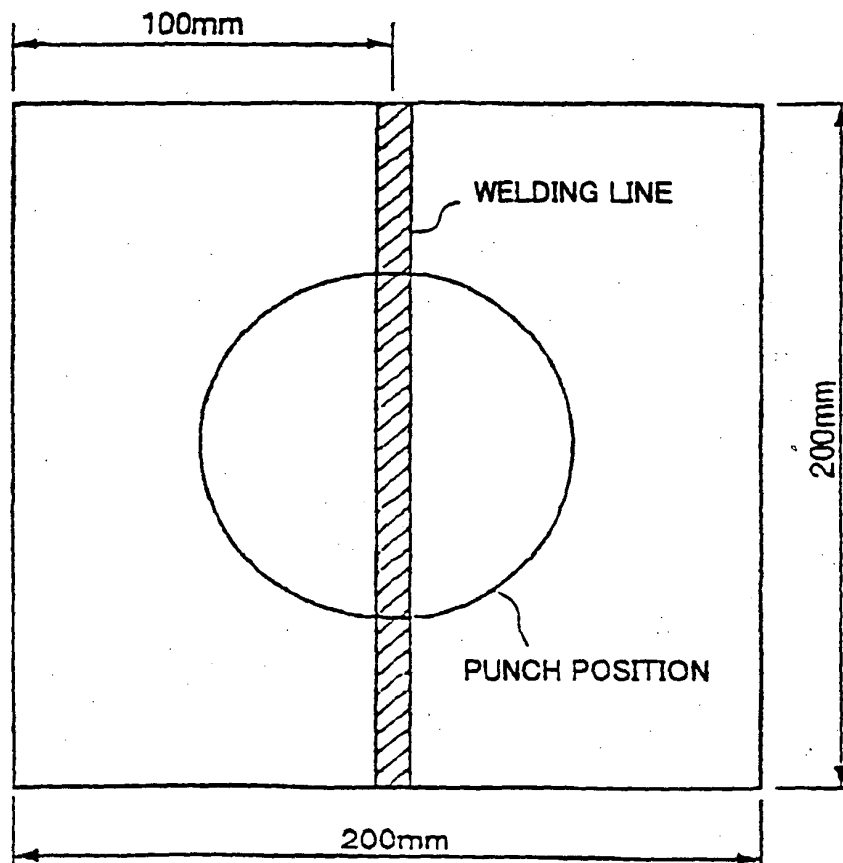


FIG.14

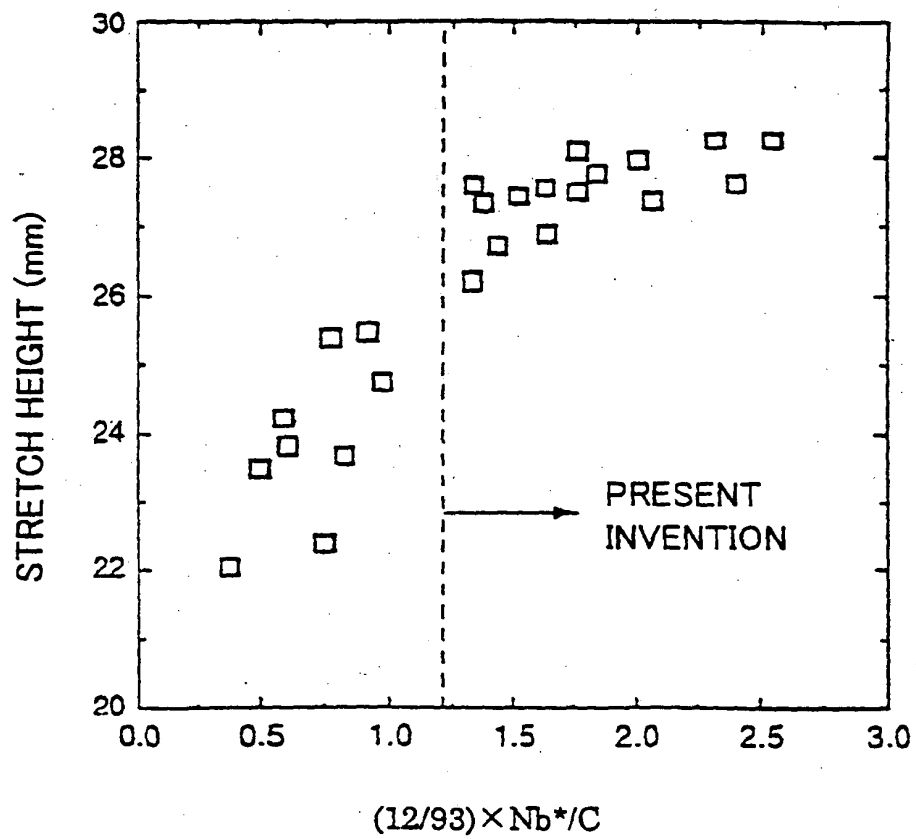


FIG.15

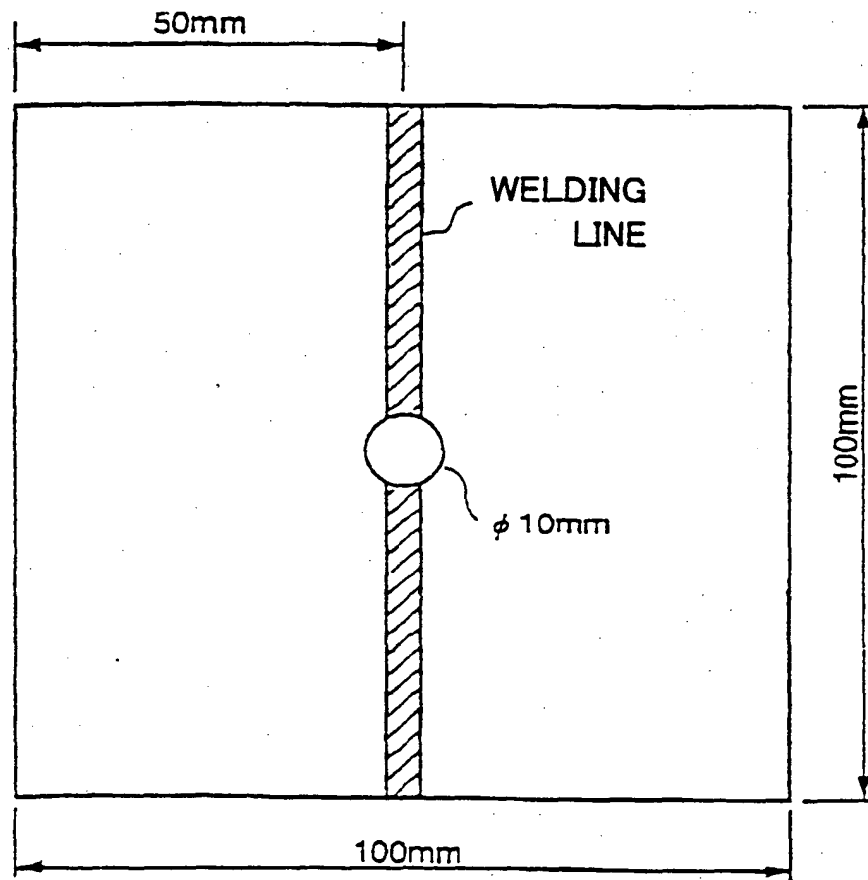


FIG.16

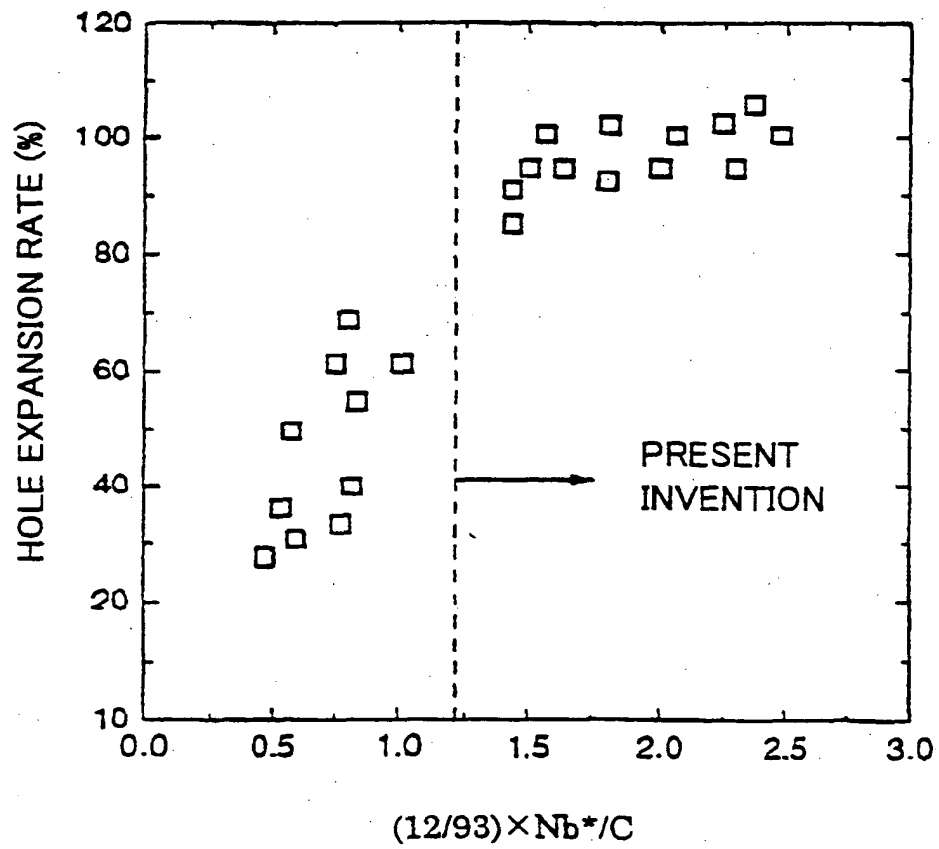


FIG.17

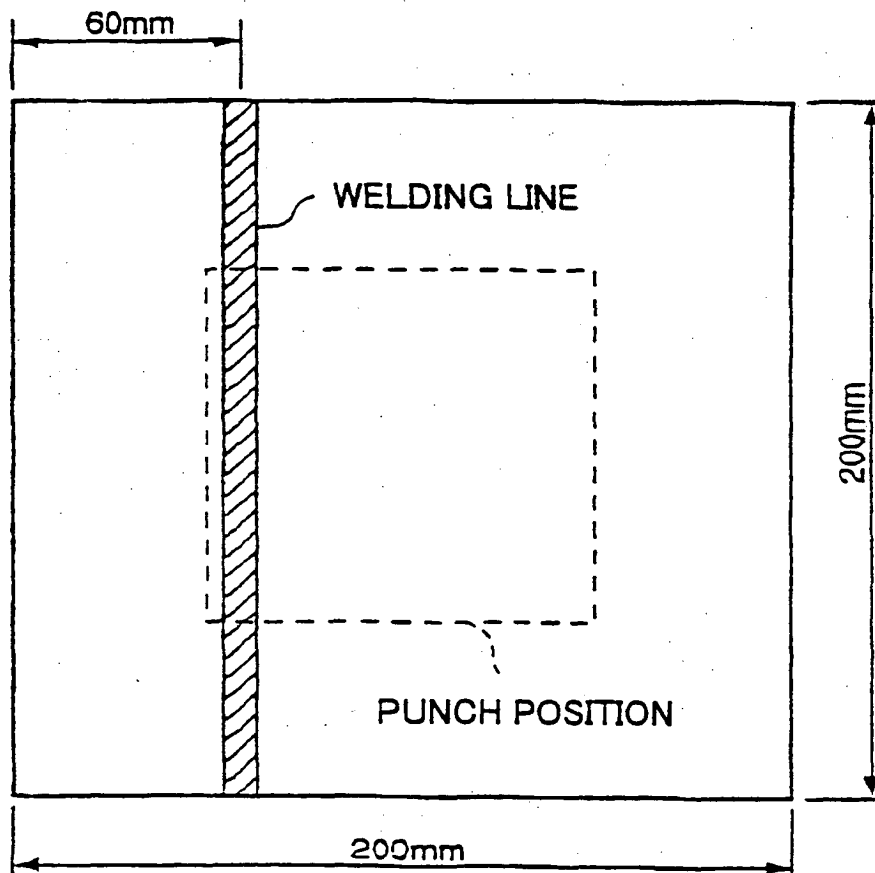


FIG.18

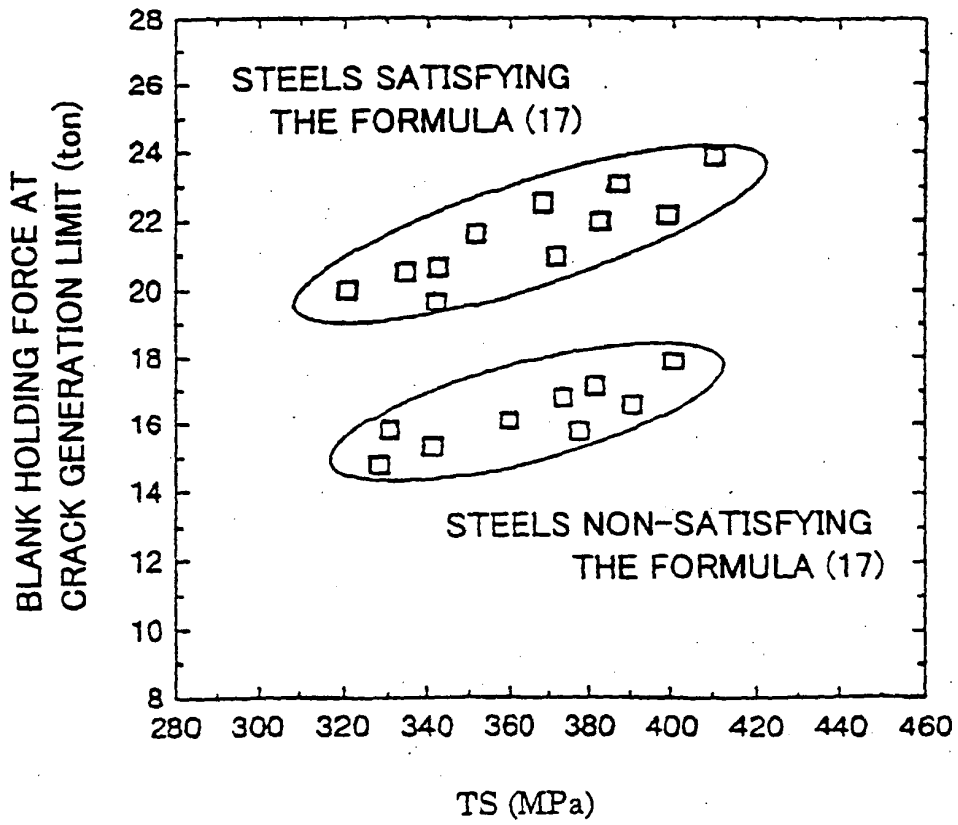


FIG.19

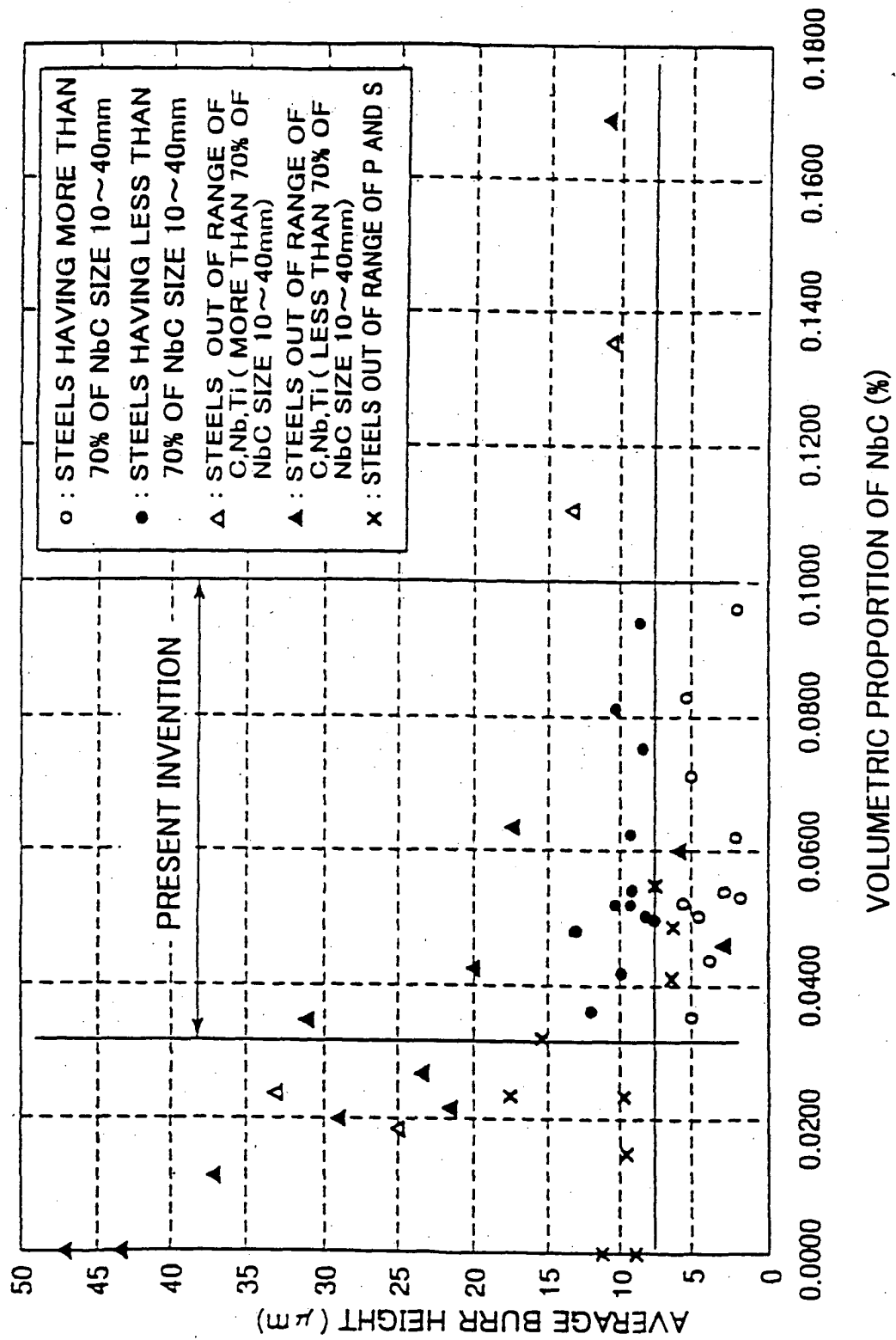


FIG.20

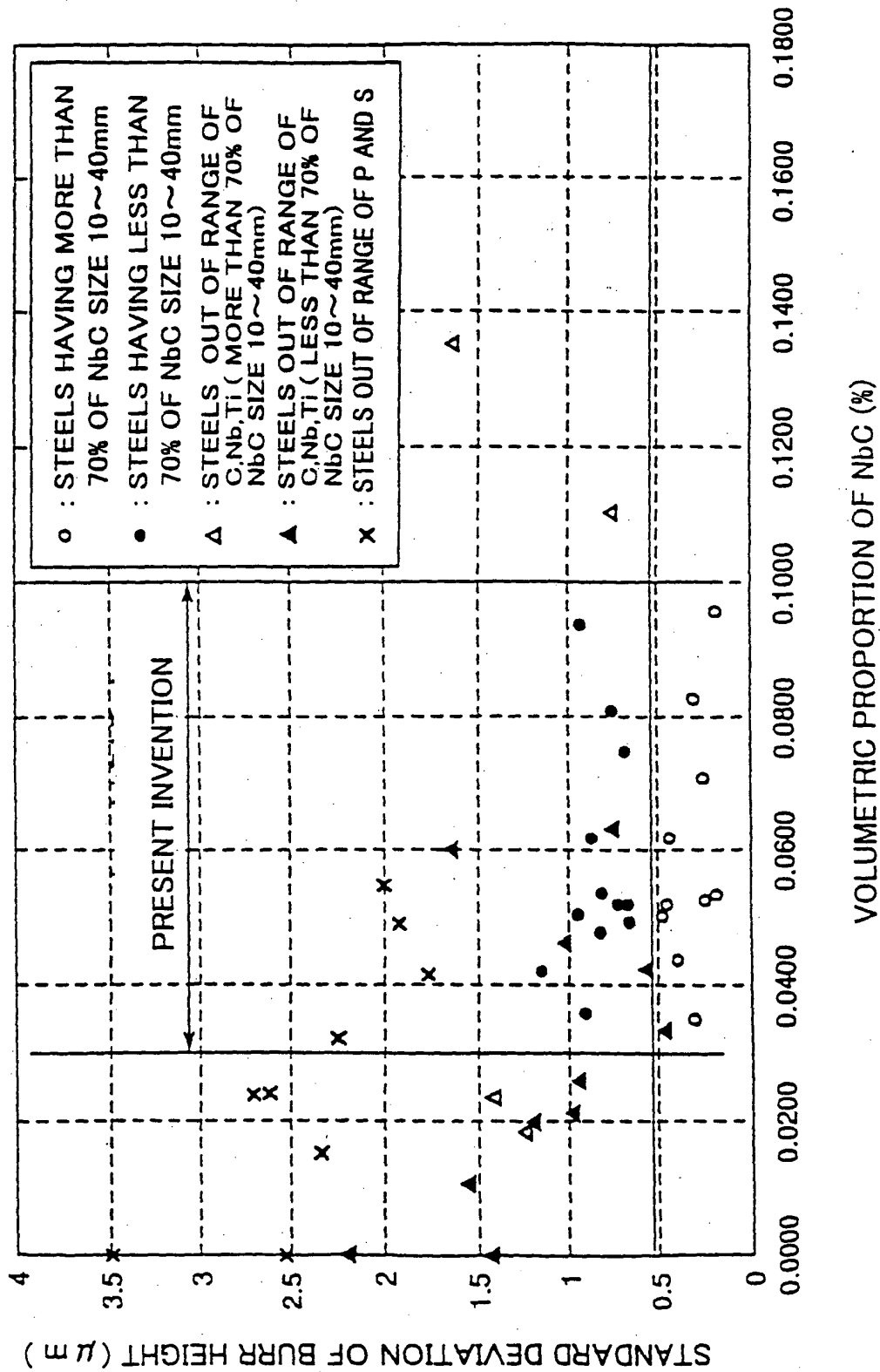
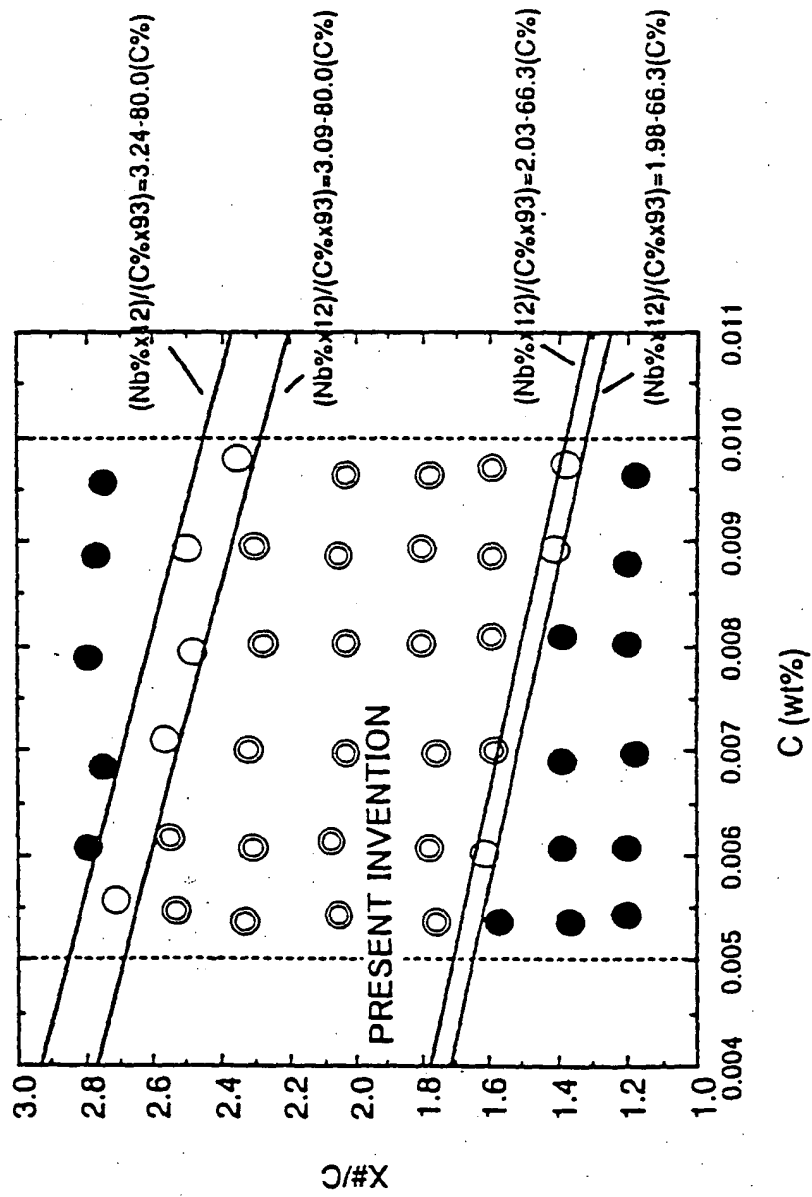


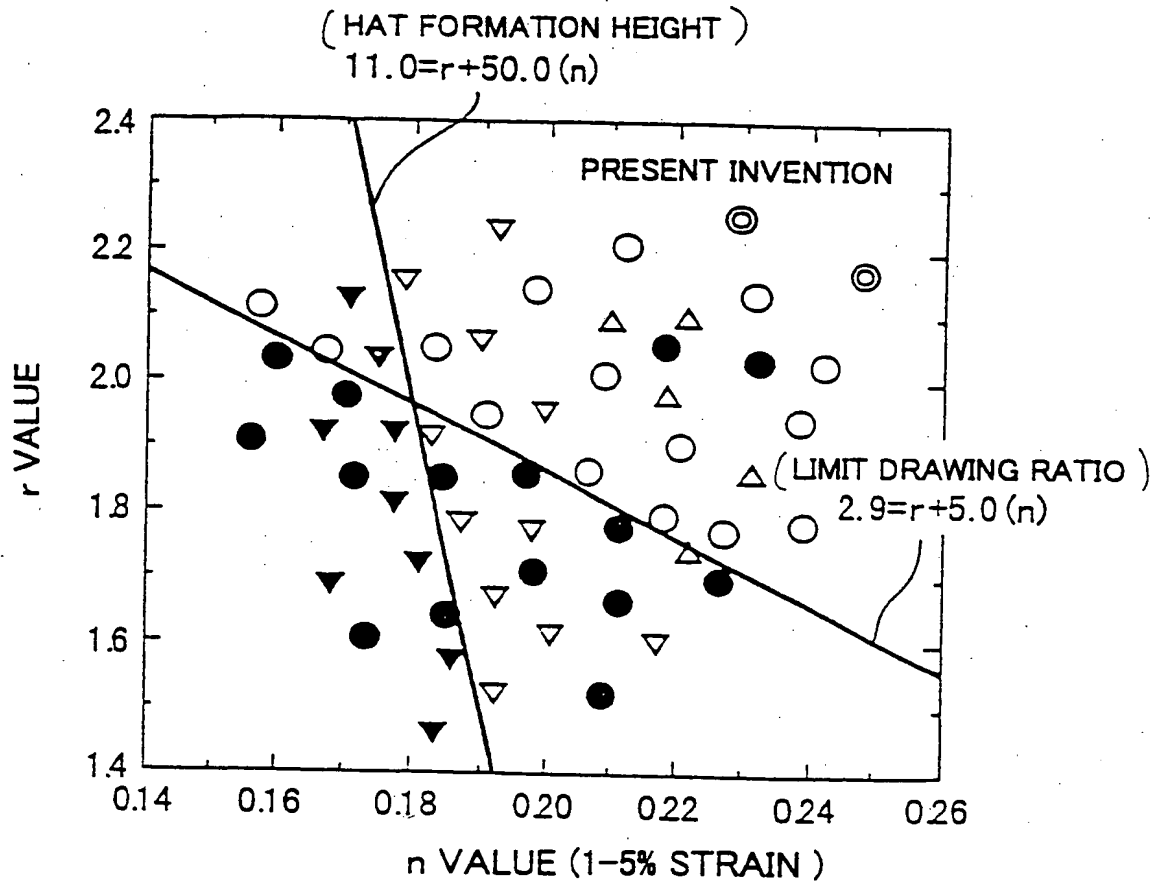
FIG.21

- ◎ : EXCELLENT UNIFORMITY
 ○ : GOOD UNIFORMITY
 ● : BAD UNIFORMITY



$$X\# = (Nb\% \times 12)/(C\% \times 93)$$

FIG.22



HAT FORMATION HEIGHT : H (mm)

- △ MORE THAN 36.0
- ▽ 33.0~36.0
(JSC270F)
- ▼ LESS THAN 33.0

LIMIT DRAWING RATIO : LDR

- ◎ MORE THAN 2.20
- 2.15~2.19
(JSC270F)
- LESS THAN 2.15